

Accessories suitable for

KKF 3-SL



Chamfer cutter heads with guide roller



73225



63627



49539



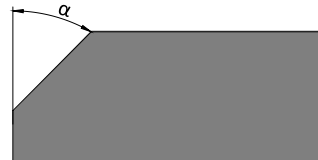
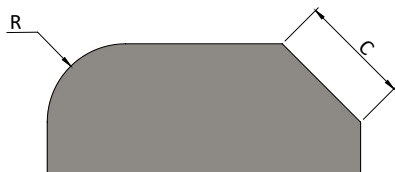
63628



59443

Chamfer cutter heads

α	teeth	for insert	C [mm]	No.	Guide roller (Guide ring carrier + Guide ring)	\emptyset	No.
30°	3	KX	7,0	73225	34,60	63628 + 73472	
45°	3	KX	9,0	63627	26,30	63628 + 63629	
60°	3	X.12	9,0	49539	24,00	59443	



Chamfer cutter heads with small guide roller



69777



71704



70631



70626



66110

Chamfer cutter head

α	teeth	for insert	C [mm]	No.	Guide roller	\emptyset	No.
45°	1	SX	5,0	69777	12,35	10,00	70631
		M	7,0				70626
45°	3	SX	8,0	71704	21,69		66110

Accessories suitable for

KKF 3-SL



Chamfer inserts



66113



62954



49534



53538



63637



64878



22766



17440

	Field of application	Details	No.
SX	Alu, Plastic	SX-B10, C = 7, Cutting edges = 8	66113
	Steel, Stainless steel	SX-B12, C = 7, Cutting edge = 8	62954
M	Alu, Plastic	M-B10, C = 11, Cutting edge = 4	53539
	Steel, Stainless steel	M-B12, C = 11, Cutting edge = 4	49354
	High-strength steel	M-B15, C = 11, Cutting edge = 4	53538
KX	Alu, Plastic	KX-B10, C = 9, Cutting edge = 8	64877
	Steel, Stainless steel	KX-B12, C = 9, Cutting edge = 8	63637
	High-strength steel	KX-B15, C = 9, Cutting edge = 8	64878
X.12	Alu	X.12, C = 9, Cutting edge = 4	22766
	Steel	X.12, C = 9, Cutting edge = 4	28932
	Stainless steel	X.12, C = 9, Cutting edge = 4	17440

*** ATTENTION: Chamfer-milling head, guide roller and chamfer insert must fit together.**

Accessories suitable for

KKF 3-SL



Radius cutter head with guide roller



63627



69908



69909



69910



63628



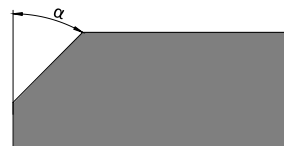
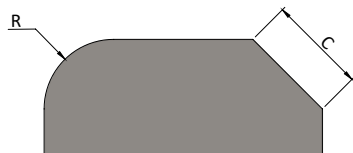
63634

Radius cutter head

R [mm]	teeth	for insert	No.
1,2 - 6,0	3	KX	63627

Guide roller

R [mm]	∅	No.
1,2	26,65	69908
	33,87	69909
2,0	26,65	69908
	32,30	69910
2,5	28,80	63628 + 63633
3,0	28,55	63628 + 63634
4,0	27,55	63628 + 63635
5,0	27,05	63628 + 71716
6,0	26,80	63628 + 69776



Radius cutter head with small guide roller



69777



70631



70626

Radius cutter head

R/mm	teeth	for insert	No.
1,2	1	SX	69777
2,0	1	M	
2,5	1	SX	
3,0	1	M	

Guide roller

∅	No.
12,35	70631
18,72	70630
10,94	69864
18,40	69865
14,23	70628
10,00	70626
17,65	70627

Accessories suitable for

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Radius cutter head with small guide roller



71704



66112



66110

Radius cutter head

R/mm	teeth	for insert	No.
1,2	3	SX	71704
2,5	3		

Guide roller

Ø	No.
19,80	66111
26,10	66112
21,69	66110

Radius inserts



66108



62955



54006



54118



64993

	Field of application	Details	No.
SX	Alu, Plastic	R = 1,2, SXR1,2-B10, Cutting edges = 16	66108
	Steel, Stainless steel	R = 1,2, SXR1,2-B12, Cutting edges = 16	66106
	Alu, Plastic	R = 2,5, SXR2,5-B10, Cutting edges = 8	66107
	Steel, Stainless steel	R = 2,5, SXR2,5-B12, Cutting edges = 8	62955
M	Alu, Plastic	R = 2,0, MR2-B10, Cutting edges = 8	54121
	Steel, Stainless steel	R = 2,0, MR2-B12, Cutting edges = 8	54006
	High-strength steel	R = 2,0, MR2-B15, Cutting edges = 8	54120
	Alu, Plastic	R = 3,0, MR3-B10, Cutting edges = 8	54119
	Steel, Stainless steel	R = 3,0, MR3-B12, Cutting edges = 8	53063
	High-strength steel	R = 3,0, MR3-B15, Cutting edges = 8	54118
KX	Alu, Plastic	R = 1,2, KXR1,2-B20, Cutting edges = 16	73258
	Steel, Stainless steel	R = 1,2, KXR1,2-B22, Cutting edges = 16	69604
	Alu, Plastic	R = 2,0, KXR2-B20, Cutting edges = 16	65932
	Steel, Stainless steel	R = 2,0, KXR2-B22, Cutting edges = 16	69605
	High-strength steel	R = 2,0, KXR2-B25, Cutting edges = 16	74220
	Alu, Plastic	R = 2,5, KXR2,5-B20, Cutting edges = 8	64993
	Steel, Stainless steel	R = 2,5, KXR2,5-B22, Cutting edges = 8	63639
	High-strength steel	R = 2,5, KXR2,5-B25, Cutting edges = 8	65277

* ATTENTION: Radius cutter head, guide roller and radius insert must fit together.

Accessories suitable for

KKF 3-SL



Radius inserts



63641



74220

	Field of application	Details	No.
KX	Alu, Plastic	R = 3,0, KXR3-B20, Cutting edges = 8	64995
	Steel, Stainless steel	R = 3,0, KXR3-B22, Cutting edges = 8	63640
	High-strength steel	R = 3,0, KXR3-B25, Cutting edges = 8	65278
	Alu, Plastic	R = 4,0, KXR4-B20, Cutting edges = 8	64996
	Steel, Stainless steel	R = 4,0, KXR4-B22, Cutting edges = 8	63641
	High-strength steel	R = 4,0, KXR4-B25, Cutting edges = 8	65279
	Alu, Plastic	R = 5,0, KXR5-B20, Cutting edges = 8	66170
	Steel, Stainless steel	R = 5,0, KXR5-B22, Cutting edges = 8	71659
	High-strength steel	R = 5,0, KXR5-B25, Cutting edges = 8	73273
	Alu, Plastic	R = 6,0, KXR6-B20, Cutting edges = 8	71660
	Steel, Stainless steel	R = 6,0, KXR6-B22, Cutting edges = 8	69606
	High-strength steel	R = 6,0, KXR6-B25, Cutting edges = 8	74219

Accessories



61356

Description	Details	No.
Cutter head holder	with bore Ø12 mm	63088
Insert ring	bore Ø 18 mm	60503
Insert ring	bore Ø 33 mm	60502
Stop ruler	crosswise	59766
Feed	with separate control unit	61356
Wet/Dry vacuum cleaner - brushless	ATTIX 50-21 PC	66601
Adapter suction socket	Alu, for ATTIX 50-21 PC	58716
Undercarriage	mobile	15578
Jokisch Solis Pina V4B wax pencil	for edge milling of SS/ MS, 300 g	70516
Screw grease	tube with 14g	32202

Spare parts



22175

Description	Details	No.
Screw	for insert X.12	22175
Screw	for insert SX	68411
Screw	for insert M, T, KX and DL	51302